

LCD MODULE

NB-104-0085 SERIES

Product specification

Version: 1

GENERAL SPECIFICATION

MODULE NO.:

NB-104-0085 SERIES

CUSTOMER P/N:

REVISION	CHANGE DESCRIPTION	DATE
1	ORIGINAL VERSION	2020/08/20



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1. FUNCTIONS & FEATURES

LCD TYPE:

MODULE MODEL	LCD TYPE	REMARK
NB-104-0085	0.91" OLED Passive Matrix White	

Driving Scheme : 1/32 Duty,
 Viewing direction : 6 O'clock
 Drive IC : SSD1306
 Power Supply Voltage : 3.0-5.0V
 V_{CC} : 8.0V
 Interface : I2C

RoHS Compliant

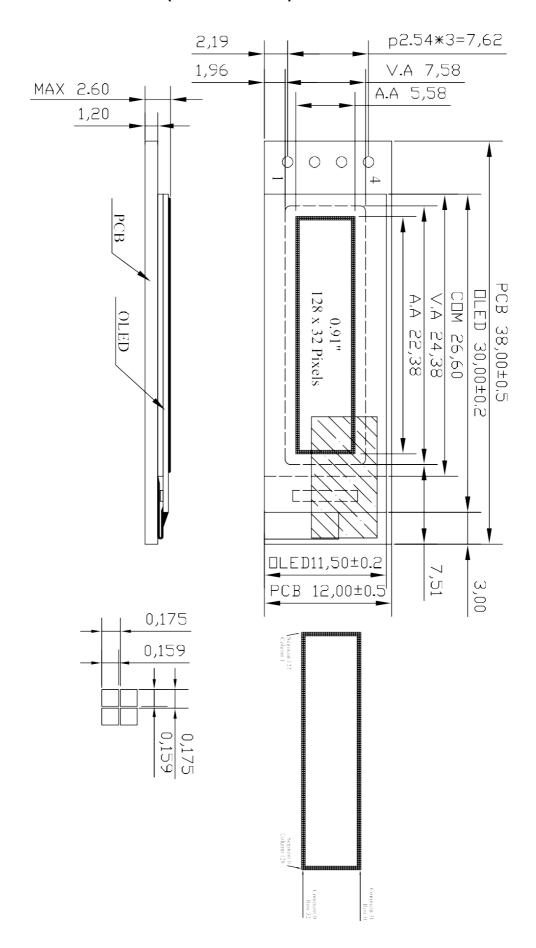
2. MECHANICAL SPECIFICATIONS

• Module Size : 38.00 (L) x12..00 (W) x2.60Max (T) mm

Viewing Area : 24.38(L) x 7.58 (W) mm
 Active Area : 22.38 (L) x 5.584 (W) mm
 Dot Pitch : 0.175 (W) x 0.175 (H) mm
 Dot Size : 0.159(W) x 0.159(H) mm

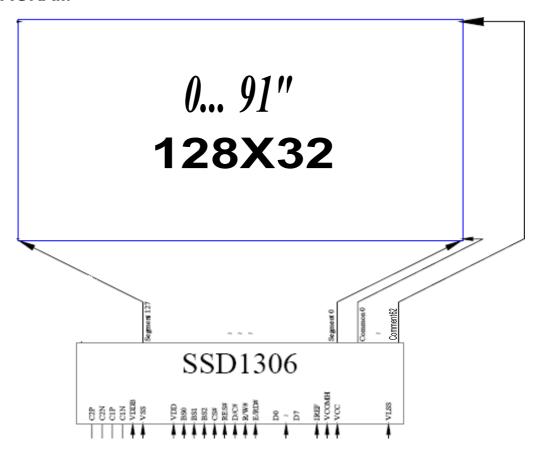


3. EXTERNAL DIMENSIONS (♥☐ unit: mm)





4. BLOCK DIAGRAM



5. PIN ASSIGNMENT

PIN	SYMBOL	Descriptions							
1	GND	Ground of Logic Circuit							
2	VDD	Power Supply for Logic							
3	SCK	Serial clock input.							
4	SDA	Serial data input.							

Default I2C Address	0x3C
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6. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Min	Max	Unit	Notes
Supply Voltage for Logic	V _{DD}	-0.3	4	V	1, 2
Supply Voltage for Display	V _{cc}	0	16	V	1, 2
Supply Voltage for DC/DC	V _{BAT}	-0.3	5	V	1, 2
Operating Temperature	T _{OP}	-40	85	°C	
Storage Temperature	T_{STG}	-40	85	°C	3
Life Time (120 cd/m²)		10,000	-	hour	4
Life Time (80 cd/m²)		30,000	-	hour	4
Life Time (60 cd/m²)		50,000	-	hour	4

Note 1: All the above voltages are on the basis of " $V_{SS} = 0V$ ".

Note 2: When this module is used beyond the above absolute maximum ratings, permanent breakage of the module may occur. Also, for normal operations, it is desirable to use this module under the conditions according to Section 3. "Optics & Electrical Characteristics". If this module is used beyond these conditions, malfunctioning of the module can occur and the reliability of the module may deteriorate.

Note 3: The defined temperature ranges do not include the polarizer. The maximum withstood temperature of the polarizer should be 80°C.

Note 4: V_{CC} = 12.0V, T_a = 25°C, 50% Checkerboard. Software configuration follows Section 4.4 Initialization.

End of lifetime is specified as 50% of initial brightness reached. The average operating lifetime at room temperature is estimated by the accelerated operation at high temperature conditions.

7. ELECTRICAL CHARACTERISTICS

7.1. Optics Characteristics

Characteristics	Symbol	Conditions	Min	Тур	Max	Unit
Brightness (V _{cc} Supplied Externally)	L _{br}	Note 5	150	_	-	cd/m²
Brightness (V_{cc} Generated by Internal DC/DC)	Lbr	Note 6	150	180	-	cd/m²
C.I.E. (White)	(x) (y)	C.I.E. 1931	0.28 0.31	0.32 0.35	0.36 0.39	
Dark Room Contrast	CR		-	2000:1	-	
Viewing Angle			= 1	Free	_	degree

^{*} Optical measurement taken at V_{DD} = 2.8V, V_{CC} = 8V. Software configuration follows Section 4.4 Initialization.



7.2. DC CHARACTERISTICS

Characteristics	Symbol	Conditions	Min	Тур	Max	Unit
Supply Voltage for Logic	V _{DD}		1.65	2.8	3.3	V
Supply Voltage for Display (Supplied Externally)	V _{cc}	Note 5 (Internal DC/DC Disable)	6.4	-	9.0	٧
Supply Voltage for DC/DC	V _{BAT}	Internal DC/DC Enable	3.5	-	4.2	V
Supply Voltage for Display (Generated by Internal DC/DC)	V _{cc}	Note 6 (Internal DC/DC Enable)	6.4	-	9	V
High Level Input	V_{IH}	$I_{OUT} = 100 \mu A, 3.3 MHz$	$0.8 \times V_{DD}$	-	V _{DD}	V
Low Level Input	V _{IL}	I _{OUT} = 100μA, 3.3MHz	0	-	0.2×V _{DD}	V
High Level Output	V _{OH}	I _{ουτ} = 100μΑ, 3.3MHz	0.9×V _{DD}	-	V _{DD}	V
Low Level Output	V _{OL}	I _{ουτ} = 100μA, 3.3MHz	0	-	0.1×V _{DD}	V
Operating Current for V _{DD}	I_{DD}		-	180	300	μA
Operating Current for V _{CC} (V _{CC} Supplied Externally)	I_{cc}	Note 7	-	10	16	mA
Operating Current for V _{EAT} (V _{CC} Generated by Internal DC/DC)	IDAT	Note 8	-	23.0	29.0	mΑ
Sleep Mode Current for V _{DD}	I _{DD, SLEEP}		-	1	5	μA
Sleep Mode Current for V _{cc}	I _{CC, SLEEP}		-	2	10	μΑ

Note 5 & 6: Brightness (L_{br}) and Supply Voltage for Display (V_{cc}) are subject to the change of the panel characteristics and the customer's request.

Note 7: $V_{DD} = 2.8V$, $V_{CC} = 8V$, 100% Display Area Turn on.

Note 8: $V_{DD} = 2.8V$, $V_{CC} = 8V$, 100% Display Area Turn on.

^{*} Software configuration follows Section 4.4 Initialization.

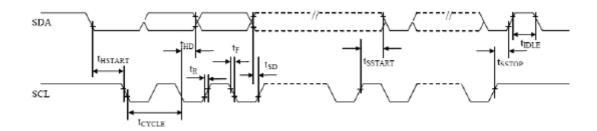


7.3.AC CHARACTERISTICS

1 I²C Interface Timing Characteristics:

Symbol	Description	Min	Max	Unit
t _{cycle}	Clock Cycle Time	2.5	-	μs
t _{HSTART}	Start Condition Hold Time	0.6	-	μs
	Data Hold Time (for "SDA _{OUT} " Pin)	0		
t _{HD}	Data Hold Time (for "SDA _{IN} " Pin)	300	_	ns
t _{SD}	Data Setup Time	100	-	ns
t _{SSTART}	Start Condition Setup Time (Only relevant for a repeated Start condition)	0.6	-	μs
t _{SSTOP}	Stop Condition Setup Time	0.6	-	μs
t _R	Rise Time for Data and Clock Pin		300	ns
t _F	Fall Time for Data and Clock Pin		300	ns
t _{IDLE}	Idle Time before a New Transmission can Start	1.3	-	μs

^{* (}V_{DD} - V_{SS} = 1.65V to 3.3V, T_a = 25°C)





8. COMMANDS

(D/C#=0, R/W#(WR#) = 0, E(RD#=1) unless specific setting is stated)

1. Fu	ndame	ntal C	omm		_						
D/C#	Hex	D 7	D6	D5	D4	D3	D2	D1	D0	Command	Description
0	81	1	0	0	0	0	0	0	1	Set Contrast Control	Double byte command to select 1 out of 256
0	A[7:0]	A_7	A_6	A_5	A_4	A_3	A_2	A ₁	A ₀		contrast steps. Contrast increases as the value
											increases.
											(RESET = 7Fh)
0	A4/A5	1	0	1	0	0	1	0	X_0	Entire Display ON	A4h, X ₀ =0b: Resume to RAM content display
											(RESET)
											Output follows RAM content
											A5h, X ₀ =1b: Entire display ON
											Output ignores RAM content
0	A6/A7	1	0	1	0	0	1	1	X_0	Set Normal/Inverse	A6h, X[0]=0b: Normal display (RESET)
										Display	0 in RAM: OFF in display panel
										• •	1 in RAM: ON in display panel
											A7h, X[0]=1b: Inverse display
											0 in RAM: ON in display panel
											1 in RAM: OFF in display panel
0	AE	1	0	1	0	1	1	1	X ₀	Set Display ON/OFF	AEh, X[0]=0b:Display OFF (sleep mode)
	AF								'		(RESET)
											AFh X[0]=1b:Display ON in normal mode

Scrolling Command Table												
#Hex	D 7	D6	D5	D4	D3	D2	D1	D0	Command	Description		
26/27	0	0	1	0	0	1	1	X_0	Continuous	26h, X[0]=0, Right Horizontal		
A[7:0]	0	0	0	0	0	0	0	0	Horizontal Scroll	27h, X[0]=1, Left Horizontal S	Scroll	
B[2:0]	*	*	*	*	*	B_2	B_1	B ₀	Setup		-	
C[2:0]	*	*	*	*	*	C_2	C_1	C ₀				
		*	*	*	*	D_2	D_1	D ₀				
		0	0	0	0	0	0	0				
		1	1	1	1	1	1	1				
[[]	-	-	-	-	-	-	-	-		010b - PAGE2 101b -	PAGE5	
										C[2:0] : Set time interval be	etween each scroll step in	
										terms of frame free		
										000b - 5 frames	100b – 3 frames	
										001b – 64 frames	101b – 4 frames	
										010b - 128 frames	110b – 25 frame	
										011b - 256 frames	111b – 2 frame	
										D[2:0] : Define end page ad	ldress	
										000b - PAGE0 011b -	PAGE3 110b - PAGE6	
										001b - PAGE1 100b -	PAGE4 111b - PAGE7	
										010b - PAGE2 101b -	PAGE5	
										The value of D[2:0]	must be larger or equal	
										to B[2:0]		
										E[7:0]: Dummy byte (Set a	s 00h)	
											•	
										F[7:0] : Dummy byte (Set a	s FFh)	
	# Hex 26/27 A[7:0] B[2:0] C[2:0] D[2:0] E[7:0]	# Hex D7 26/27 0 A[7:0] 0 B[2:0] * C[2:0] * D[2:0] *	# Hex D7 D6 26/27 0 0 A[7:0] 0 0 B[2:0] * * C[2:0] * * D[2:0] * * E[7:0] 0 0	# Hex D7 D6 D5 26/27 0 0 1 A[7:0] 0 0 0 B[2:0] * * * C[2:0] * * * E[7:0] 0 0 0	# Hex D7 D6 D5 D4 26/27 0 0 1 0 A[7:0] 0 0 0 0 B[2:0] * * * * * C[2:0] * * * * E[7:0] 0 0 0 0	# Hex D7 D6 D5 D4 D3 26/27 0 0 1 0 0 A[7:0] 0 0 0 0 0 0 B[2:0] * * * * * * C[2:0] * * * * * * D[2:0] * * * * * * E[7:0] 0 0 0 0 0 0	# Hex D7 D6 D5 D4 D3 D2 26/27 0 0 1 0 0 1 A[7:0] 0 0 0 0 0 0 0 B[2:0] * * * * * * B2 C[2:0] * * * * * * * D2 E[7:0] 0 0 0 0 0 0 0	# Hex D7 D6 D5 D4 D3 D2 D1 26/27 0 0 1 0 0 1 1 A[7:0] 0 0 0 0 0 0 0 0 B[2:0] * * * * * * B2 B1 C[2:0] * * * * * * * C2 C1 D[2:0] * * * * * * D2 D1 E[7:0] 0 0 0 0 0 0 0 0	# Hex D7 D6 D5 D4 D3 D2 D1 D0 26/27 0 0 1 0 0 1 0 0 1 1 X ₀ A[7:0] 0 0 0 0 0 0 0 0 0 0 B[2:0] * * * * * * * B ₂ B ₁ B ₀ C[2:0] * * * * * * * C ₂ C ₁ C ₀ D[2:0] * * * * * * * D ₂ D ₁ D ₀ E[7:0] 0 0 0 0 0 0 0 0 0	# Hex D7 D6 D5 D4 D3 D2 D1 D0 Command 26/27 0 0 1 1 0 0 1 1 X ₀ Continuous A[7:0] 0 0 0 0 0 0 0 0 0 Horizontal Scroll B[2:0] * * * * * * B ₂ B ₁ B ₀ C[2:0] * * * * * * * C ₂ C ₁ C ₀ D[2:0] * * * * * * D ₂ D ₁ D ₀ E[7:0] 0 0 0 0 0 0 0 0 0 0	# Hex D7 D6 D5 D4 D3 D2 D1 D0 Command Description 26/27 0 0 1 0 0 1 1 X ₀ Continuous A[7:0] 0 0 0 0 0 0 0 0 0 0 0 Horizontal Scrott B[2:0] * * * * * * B ₂ B ₁ B ₀ C[2:0] * * * * * * * D ₂ D ₁ D ₀ E[7:0] 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	



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2. Sci	olling (Comi	nand	Tab	le						
D/C#		D7			D4	D3	D2	D1	D0	Command	Description
	olling 6 Hex 29/2A A[2:0] B[2:0] C[2:0] D[2:0]	0 0 0 + +				D3 1 0 * * E3	D2 0 0 B ₂ C ₂ D ₂ E ₂	D1 X ₁ 0 B ₁ C ₁ D ₁ E ₁	D0 X ₀ 0 B ₀ C ₀ D ₀ E ₀	Continuous Vertical and	Description 29h, X ₁ X ₀ =01b : Vertical and Right Horizontal Scroll 2Ah, X ₁ X ₀ =10b : Vertical and Left Horizontal Scroll (Horizontal scroll by 1 column) A[7:0] : Dummy byte
0	2E	0	0	1	0	1	1	1	0	Deactivate scroll	E[5:0] = 3Fh refer to offset = 63 rows Note 11) No continuous vertical scrolling is available. Stop scrolling that is configured by command 26h/27h/29h/2Ah. Note 11) After sending 2Eh command to deactivate the scrolling action, the ram data needs to be rewritten.
0	2F	0	0	1	0	1	1	1	1	Activate scroll	Start scrolling that is configured by the scrolling setup commands: 26h/27h/29h/2Ah with the following valid sequences: Valid command sequence 1: 26h; 2Fh. Valid command sequence 2: 27h; 2Fh. Valid command sequence 3: 29h; 2Fh. Valid command sequence 4: 2Ah; 2Fh. For example, if "26h; 2Ah; 2Fh." commands are issued, the setting in the last scrolling setup command, i.e. 2Ah in this case, will be executed. In other words, setting in the last scrolling setup command overwrites the setting in the previous scrolling setup commands.

	crolling (Com	mand	Tab	le						
D/C	#Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description
0000	A3 A[5:0] B[6:0]		0 * B ₆	1 A ₅	0 A4	0 A ₃	0 A ₂ B ₂	1 A ₁ B ₁	1	Set Vertical Scroll Area	A[5:0]: Set No. of rows in top fixed area. The No. of rows in top fixed area is referenced to the top of the GDDRAM (i.e. row 0).[RESET = 0] B[6:0]: Set No. of rows in scroll area. This is the number of rows to be used for vertical scrolling. The scroll area starts in the first row below the top fixed area. [RESET = 64] Note (i) A[5:0]+B[6:0] ← MUX ratio (ii) A[5:0]+B[6:0] ← MUX ratio (iii) Vertical scrolling offset (E[5:0] in 29h/2Ah) ← B[6:0] Set Display Start Line (X ₃ X ₄ X ₃ X ₂ X ₁ X ₀ of 40h~7Fh) ← B[6:0] (iii) The last row of the scroll area shifts to the first row of the scroll area. (iv) For 64d MUX display A[5:0] = 0, B[6:0] ← 64: whole area scrolls A[5:0] + B[6:0] < 64: central area scrolls A[5:0] + B[6:0] = 64: bottom area scrolls



Product Specification

3. A	ddressin	ng Set	ting (omm	and T	able					
D/C#								D1	D0	Command	Description
0	00~0F	0	0	0	0	X ₃	X ₂	X ₁	X ₀	Set Lower Column Start Address for Page Addressing Mode	Set the lower nibble of the column start address register for Page Addressing Mode using X[3:0] as data bits. The initial display line register is reset to 0000b after RESET. Note 1) This command is only for page addressing mode
0	10~1F	0	0	0	1	X ₃	X ₂	X ₁	X ₀	Set Higher Column Start Address for Page Addressing Mode	Set the higher nibble of the column start address register for Page Addressing Mode using X[3:0] as data bits. The initial display line register is reset to 0000b after RESET. Note This command is only for page addressing mode
0	20 A[1:0]	0 *	0	1 *	0 *	0 *	0	0 A ₁		Set Memory Addressing Mode	A[1:0] = 00b, Horizontal Addressing Mode A[1:0] = 01b, Vertical Addressing Mode A[1:0] = 10b, Page Addressing Mode (RESET) A[1:0] = 11b, Invalid
0	21 A[6:0] B[6:0]	0 * *	0 A ₆ B ₆	1 A ₅ B ₅	0 A ₄ B ₆	0 A ₃ B ₃	0 A ₂ B ₂	0 A ₁ B ₁	1 A ₀ B ₀	Set Column Address	Setup column start and end address A[6:0]: Column start address, range: 0-127d, (RESET=0d) B[6:0]: Column end address, range: 0-127d, (RESET =127d) Note 1) This command is only for horizontal or vertical addressing mode.

3. A	ddressi	ng Set	ting (Comn	nand '	Table					
D/C#	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description
0	22	0	0	1	0	0	0	1	0	Set Page Address	Setup page start and end address
0	A[2:0]	*			*		A ₂	A_1	A_0		A[2:0]: Page start Address, range: 0-7d,
0	B[2:0]	*			*		B_2	B ₁	B ₀		(RESET = 0d)
					1						B[2:0]: Page end Address, range: 0-7d,
					1						(RESET = 7d) Note
						1					(a) This command is only for horizontal or vertical
											addressing mode.
0	B0~B7	1	0	1	1	0	X_2	X_1	X_0	Set Page Start	Set GDDRAM Page Start Address
					1	1				Address for Page	(PAGE0~PAGE7) for Page Addressing Mode
					1	1				Addressing Mode	using X[2:0].
											No.4.
						1					Note
						1					This command is only for page addressing mode



Product Specification

4. Ha	rdware	Conf	igurat	tion (I	Panel	resolu	tion .	& lay	out rel	lated) Command Tab	le
D/C#	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description
D	40~7F	0	1	X,	X4	X_3	X ₂	X ₁	X_0	Set Display Start Line	Set display RAM display start line register from 0-63 using X ₂ X ₃ X ₂ X ₄ X ₆ . Display start line register is reset to 000000b during RESET.
D	A0/A1	1	0	1	0	0	0	0	X ₀		A0h, X[0]=0b: column address 0 is mapped to SEG0 (RESET) A1h, X[0]=1b: column address 127 is mapped to SEG0
0	A8 A[5:0]	1 *	0 *	1 A ₅	0 A ₄	1 A ₃	0 A ₂	0 A ₁	0 A ₀		Set MUX ratio to N+1 MUX N=A[5:0] : from 16MUX to 64MUX, RESET= 111111b (i.e. 63d, 64MUX) A[5:0] from 0 to 14 are invalid entry.
O	C0/C8	1	1	0	0	X ₃	0	0	0	Set COM Output Scan Direction	C0h, X[3]=0b: normal mode (RESET) Scan from COM0 to COM[N-1] C8h, X[3]=1b: remapped mode. Scan from COM[N-1] to COM0 Where N is the Multiplex ratio.
0	D3 A[5:0]	1	1	0 A ₅	1 A4	0 A ₃	0 A ₂	1 A ₁	1 A ₀	Set Display Offset	Set vertical shift by COM from 0d~63d The value is reset to 00h after RESET.
0	DA A[5:4]	1 0	0	O As	1 A ₄	0	0	1	0	Set COM Pins Hardware Configuration	A[4]=0b, Sequential COM pin configuration A[4]=1b(RESET), Alternative COM pin configuration A[5]=0b(RESET), Disable COM Left/Right remap A[5]=1b, Enable COM Left/Right remap

5. Tir	ming &	Drivi	ng Scl	heme	Settin	g Cor	nmar	id Tal	ble		
D/C#	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description
0	D5 A[7:0]	1 A,	1 A ₆	0 A ₅	1 A ₄	0 A ₃	1 A ₂	0 A ₁	1 A ₀	Set Display Clock Divide Ratio/Oscillator Frequency	A[3:0]: Define the divide ratio (D) of the display clocks (DCLK): Divide ratio = A[3:0] + 1, RESET is 0000b (divide ratio = 1) A[7:4]: Set the Oscillator Frequency, Fosc. Oscillator Frequency increases with the value of A[7:4] and vice versa. RESET is 1000b Range:0000b~1111b Frequency increases as setting value increases.
ľ	D9 A[7:0]	1 Α ₇	1 A ₆	0 A ₅	1 A4	1 A ₃	0 A ₂	0 A ₁	1 A ₀	Set Pre-charge Period	A[3:0]: Phase 1 period of up to 15 DCLK clocks 0 is invalid entry (RESET=2h) A[7:4]: Phase 2 period of up to 15 DCLK clocks 0 is invalid entry (RESET=2h)
Γ.	DB A[6:4]	0	1 A ₆	0 A ₅	1 A4	0	0	0	0	Set V _{COMH} Deselect Level	A[6:4] Hex V _{COMB} deselect level
0	E3	1	1	1	0	0	0	1	1	NOP	Command for no operation

Note
(1) "a" stands for "Don't care".

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9. FUNCTIONAL SPECIFICATION

9.1 Commands

Refer to the Technical Manual for the SSD1306

9.2 Power down and Power up Sequence

To protect OEL panel and extend the panel life time, the driver IC power up/down routine should include a delay period between high voltage and low voltage power sources during turn on/off. It gives the OEL panel enough time to complete the action of charge and discharge before/after the operation.

9.2.1 Power up Sequence:

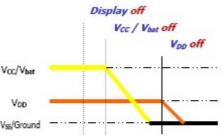
- Power up V_{DD}
- 2. Send Display off command
- 3. Initialization
- 4. Clear Screen
- Power up V_{CC}/ V_{BAT}
- Delay 100ms (When V_{CC} is stable)
- 7. Send Display on command



- 1. Send Display off command
- Power down V_{CC} / V_{BAT}
- Delay 100ms (When V_{CC} / V_{BAT} is reach 0 and panel is completely discharges)
- 4. Power down VDD



Voc on



Note 13:

- Since an ESD protection circuit is connected between V_{DD} and V_{CC} inside the driver IC, V_{CC} becomes lower than V_{DD} whenever V_{DD} is ON and V_{CC} is OFF.
- V_{CC} / V_{BAT} should be kept float (disable) when it is OFF.
- Power Pins (VDD, VCC, VBAT) can never be pulled to ground under any circumstance.
- 4) VDD should not be power down before VCC / VBAT power down.

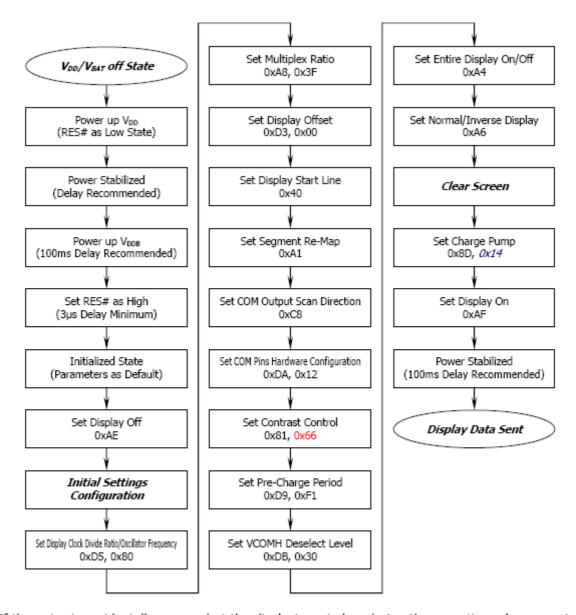
9.3 Reset Circuit

When RES# input is low, the chip is initialized with the following status:

- 1. Display is OFF
- 2. 128×64 Display Mode
- Normal segment and display data column and row address mapping (SEG0 mapped to colum address 00h and COM0 mapped to row address 00h)
- 4. Shift register data clear in serial interface
- 5. Display start line is set at display RAM address 0
- 6. Column address counter is set at 0
- 7. Normal scan direction of the COM outputs
- Contrast control register is set at 7Fh
- Normal display mode (Equivalent to A4h command)

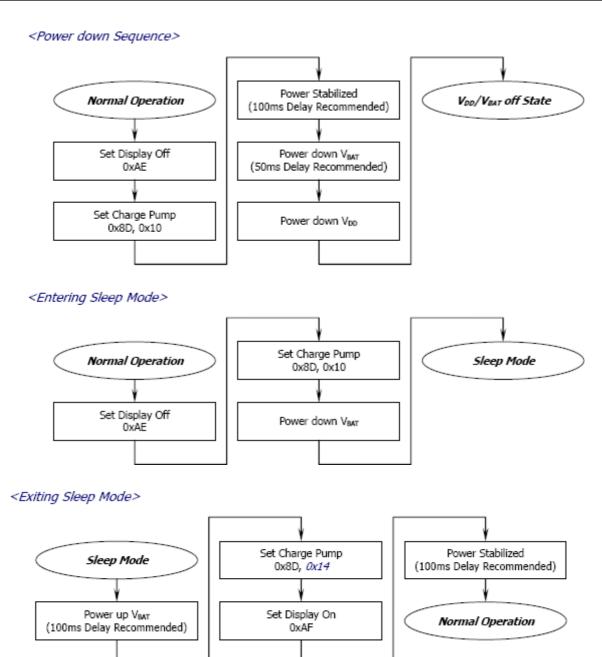


9.4 Actual Application Example



If the noise is accidentally occurred at the displaying window during the operation, please reset the display in order to recover the display function.





10. MODULE ACCEPT QUALITY LEVEL (AQL)

10.1 AQL Standard Value: Critical Defect =0.1, Major Defect=0.65; Minor Defect=2.5.

10.2 Inspection Standard: MIL-STD-105E Table Normal Inspection Single Sampling Level II



11. RELIABILITY TEST.

11.1 Contents of Reliability Tests

Item	Conditions	Criteria		
High Temperature Operation	70°C, 240 hrs			
Low Temperature Operation	-40°C, 240 hrs	The operational functions work.		
High Temperature Storage	85°C, 240 hrs			
Low Temperature Storage	-40°C, 240 hrs			
High Temperature/Humidity Operation	60°C, 90% RH, 120 hrs			
Thermal Shock	-40°C ⇔ 85°C, 24 cycles 60 mins dwell			

^{*} The samples used for the above tests do not include polarizer.

11.2 Failure Check Standard

After the completion of the described reliability test, the samples were left at room temperature for 2 hrs prior to conducting the failure test at 23±5°C; 55±15% RH.

12. QUALITY DESCRIPTION & APPLICTION NOTE

Please refer to "General Inspection Criteria" document.

^{*} No moisture condensation is observed during tests.